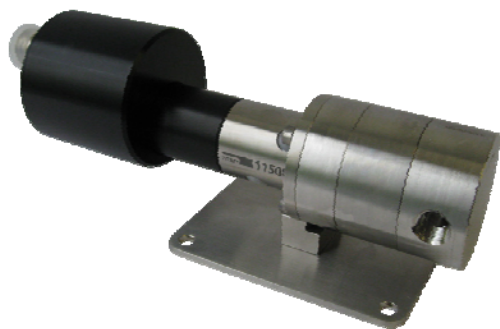


High performance series

Micro annular gear pump mzm[®]-11508X1

For industrial production and process technology



- **High dosage precision**
precision CV < 1% at low volumes
- **Long service life**
wear-resistant tungsten carbide
- **Broad viscosity range**
methanol, water, solvents, adhesives, grease, gel
- **Dynamic precision motor**
brushless DC-motor with encoder
- **Compact dimensions**
length 282 mm
- **High differential pressures**
achievable even for low viscosity liquids
- **Low pulsation delivery, low shear stress**
rotary micro annular gear technology

The micro annular gear pump mzm-11508X1 is equipped with tungsten carbide rotors and bearings. Hard construction material and precision manufacturing techniques guarantee excellent dosage precision, high service life and

wear resistance for low volume dosage of non-lubricating liquids. Driven by a high-power DC-motor the pump has a compact design and covers the flow range from 0.19 ml/min to 1152 ml/min. The mzm-11508X1 is suitable for con-

tinuous delivery and discrete dosage of high viscosity liquids. It achieves high differential pressures and provides a low pulsation flow. Its robustness and the available accessories make it suitable for challenging applications.

Applications

- Chemical processing
- Industrial and plant engineering
- Packaging
- Medical and pharmaceutical industry
- Mini plant technology
- Spraying
- Dispensing of adhesives
- Ink and paint dosage
- Vacuum applications

Technical data

| | |
|-----------------------------|--|
| Flow rate | 0.19 – 1152 ml/min |
| Smallest dosage volume | 100 µl |
| Displacement volume | 192 µl |
| Differential pressure range | 0 – 30 bar (1 mPas), 0 – 30 bar (> 16 mPas) |
| Max. inlet pressure | 10 bar (145 psi) |
| Liquid temperature range | -5 ... +60 °C (-20 ... +120 °C *) |
| Viscosity range | 0.3 – 50,000 (max. 100,000 mPas) |
| Dosage precision | < 1 % Coefficient of Variation CV |
| Pulsation | < 6 % |
| Speed range | 1 – 6000 rpm |
| Fluid connection | 3/8" NPT internal thread, lateral optional 3/8" NPT internal thread, frontal |
| Wetted parts | stainless steel 316L (1.4435), tungsten carbide Ni-based; shaft seal: graphite-reinforced PTFE, alloy C276 (2.4819); static seals: FPM, optional: EPDM, FFPM |
| Motor | brushless DC-servomotor, IP 54, winding 36 V DC, output power 201 W, max. continuous torque 192 mNm |
| Positioning | 1000 counts per turn, analog hall sensors |
| Interface | motor cable length 3 m, 6-pole plug for motor winding, 12-pole plug for encoder and hall sensors |
| Dimensions (L x W x H) | 282 x 100 x 109 mm |
| Weight | approx. 8 kg |

Even if single parameters are within the indicated performance range of technical data, certain parameter combinations may not be achievable. Single parameters may exceed their indicated performance range under adequate circumstances. For detailed evaluation please contact HNP Mikrosysteme. Actual performance may vary. Specifications are subject to change without notice.

Contact

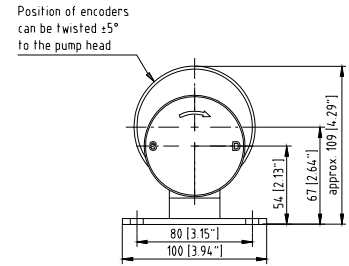
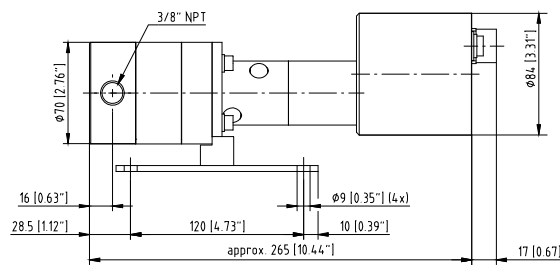
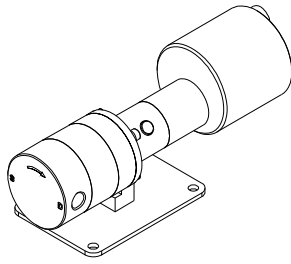
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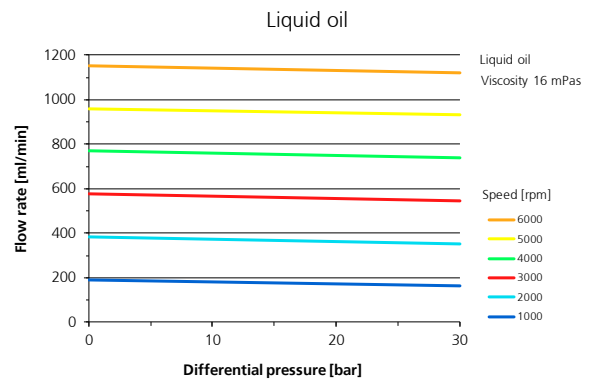
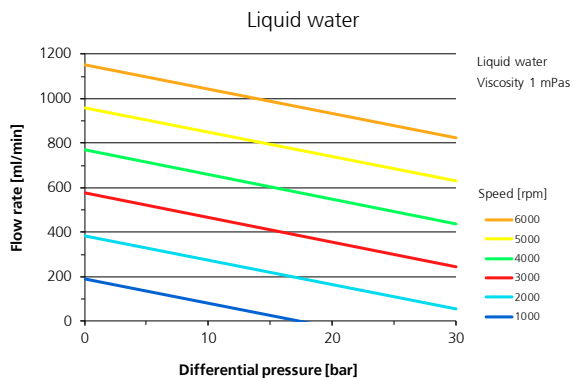
Customized solutions on request. * with optional heat insulation module, heating module

Dimensions



Subject to technical changes.

Flow charts



Control and software (optional)



- speed and position control S-BL for continuous and discrete dispensing tasks
- power supply with DIN 45323 socket or screw terminal
- RS-232 9-pole SUB-D connector for direct connection to a PC or a SPC
- analog input 0-10 V, 0 (4)-20 mA with screw terminal
- EEPROM program memory
- temperature and current limiting
- simple ASCII command language for the parameter setting (velocity profiles) and programming of the motor
- programming with Windows® software »Motion Manager«
- online dynamic drive analysis
- simultaneous operation of up to 255 pumps with additional multiplexer modules
- item no. 66 02 01 05

Item number

10 03 01 47
10 03 01 48

mzr-11508X1 S pump with brushless DC-motor, lateral fluid connection 3/8" NPT
mzr-11508X1 F pump with brushless DC-motor, frontal fluid connection 3/8" NPT

Accessories

Liquid supply accessories
Fluidic seal module
Heat insulation module
Heating module
Power supply

threaded fluid connectors, tubes, filters etc.
use of liquids sensitive to air or water or for vacuum applications
use for increased liquid temperature up to 120 °C
active heating of the pump head up to 120 °C operating temperature
power supply, assembly, 24 V DC, 5 A, input voltage: 230 V AC (100-120 / 210-240 V AC) item no. 92 00 23 06

Micro annular gear pumps (and housings) are protected by assigned patents: EP 1115979 B1, US 6,520,757 B1, EP 852674 B1, US 6,179,596 B1, EP 1354135, US 7,698,818 B2. Patents pending DE 10 2011 001 041.6, PCT/IB2011/055108, EP 11 81 3388.3, US 13/884,088, CN 2011 8006 5051.7, HK 13 11 2934.9, DE 10 2011 051 486.4, PCT/EP2012/061514, EP 12 728264.8, US 9,404,492 B2, CN 2012 8003 8326.2. In the US, Europe and China additional patents are pending. mzr®, MoDoS®, µ-Clamp®, HNPM® are registered German trademarks of HNP Mikrosysteme GmbH.