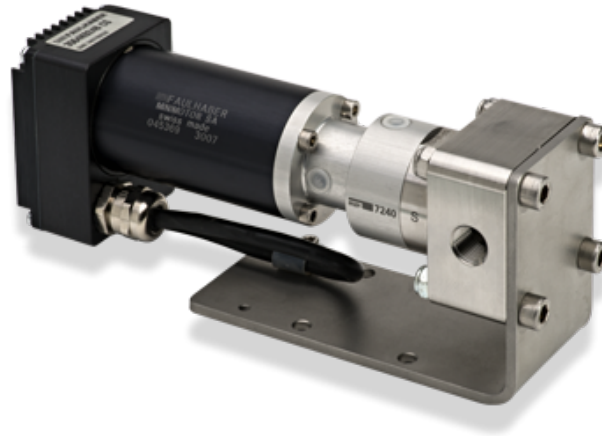


## Product information

### mzr-7245 · Modular pump series



#### Description

The micro annular gear pump mzr-7245 of the modular pump series is suitable for dosing and metering in low to medium pressure and viscosity ranges. To the main assets of this series belong low pulsation, high precision low volume dosage of non-lubricating liquids, compact design with smallest dimensions and low price. These pumps are suitable for dosing and dispensing deionized water, aqueous solutions, solvents as well as low to highly viscous oils, lubricants or dyes.

#### Advantages

- Customized material selection  
pump components in stainless steel/tungsten carbide, aluminium/tungsten carbide or alloy C22/ceramics
- High dosage precision  
precision CV 1 % at low volumes
- Long service life  
wear- and corrosion-resistant materials
- Compact dimensions  
length 160 mm, including controller
- Dynamic smart drive and control  
DC-servomotor with integrated microcontroller
- Low pulsation delivery, low shear stress  
rotary micro annular gear technology, no valves

#### Applications

- Chemical processing
- Industrial and plant engineering
- Packaging
- Dispensing of adhesives

## Technical data

Flow rate	0.048 - 288 ml/min
Smallest dosage volume	30µl
Displacement volume	48µl
Differential pressure range	0 - 5 bar (73 psi), max. 40 bar * (max. 580 psi *)
Maximum inlet pressure	1 bar (15 psi), max. 5 bar * (73 psi *)
Liquid temperature range	-5 ... +60 °C (+23 ... +140 °F)
Viscosity range	0.3 - 10,000 (50,000 *) mPas
Precision CV	1% (Coefficient of variation CV)
Velocity range	1 - 6,000 rpm
Fluid connection	1/8" NPT internal thread, lateral; optional: flanged connection with pipe socket, frontal
Wetted parts	Pump case: stainless steel 316L, optional: aluminium anodized, alloy C22; rotors: tungsten carbide Ni-based, optional: ceramics; bearing: ceramics, epoxy resin; shaft seal: graphite-reinforced PTFE, stainless steel 316L; static seals: FPM, optional: EPDM,
Motor	DC-servomotor 24 V DC, 44 W
Controller	integrated 16-bit microcontroller
Interface	0–10 V, RS-232, 1 digital input/output
Dimensions (L x W x H)	approx. 160 x 42 x 60 mm
Weight	approx. 980 g (Aluminum version approx. 600 g)
Remarks	* with optional additional axial bearing support, reduction gear; Customized solutions on request.

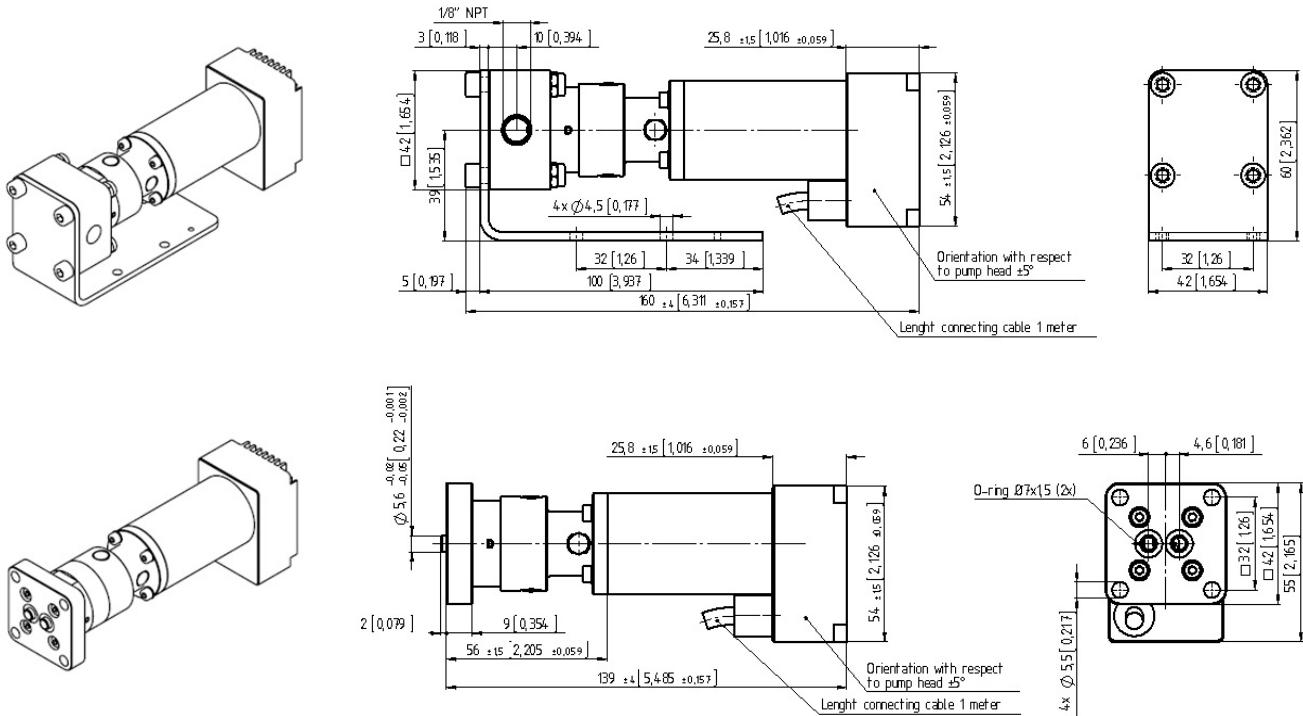
### Notice

Even if single parameters are within the indicated performance range of technical data, certain parameter combinations may not be achievable. Single parameters may exceed their indicated performance range under adequate circumstances. For detailed evaluation please contact HNP Mikrosysteme. Actual performance may vary. Specifications are subject to change without notice.

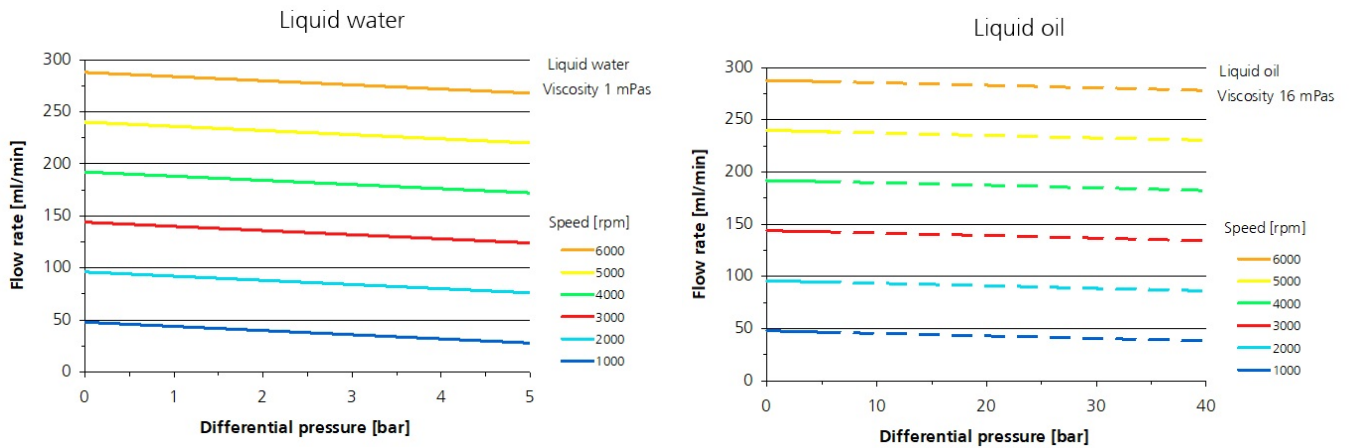
## Accessories

- Terminal box S-G05
- Reservoir Plastic
- mZR-Touch Control
- Additional axial bearing support

## Dimensions



## Flow charts



## Patents and trademarks

Micro annular gear pumps (and housings) are protected by assigned patents: EP 1 354 135 B1; US 7,698,818 B2; DE 10 2011 001 041 B4; CN 103 348 141 B; US 10,012,220 B2; CN 103 732 921 B; US 9,404,492 B2; US 6,520,757 B1.

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Last update 2019/07