

## Product information

### mzr-2505 · High performance pump series



#### Description

The micro annular gear pump mzr-2505 covers the flow rate range 0.0015 - 9 ml/min. To the main assets of the device belong high precision, low pulsation, low volume dosage even of non-lubricating liquids or at high pressures, compact design and an integrated microcontroller. The pump allows dosage in a broad viscosity range and shows small, economic dimensions. The mzr-2505 targets applications in industrial production and process technology. The pump has been designed for continuous delivery and discrete dosage of water, watery solutions, solvents, methanol, oil, lubricants, adhesives, inks and paints as well as other high viscosity liquids.

#### Advantages

- High dosage precision precision CV < 1 % at low volumes
- High differential pressures achievable also for low viscosity liquids
- Compact dimensions length 140 mm, including controller
- Broad viscosity range methanol, water, solvents, adhesives, grease, gel
- Low pulsation delivery, low shear stress rotary micro annular gear technology
- Long service life wear-resistant tungsten carbide
- Precision motor and sophisticated control DC-servomotor with integrated microcontroller

#### Applications

- Chemical processing
- Industrial and plant engineering
- Packaging
- Medical and pharmaceutical industry
- Mini plant technology
- Spray technology
- Dispensing of adhesives
- Ink and paint dosage
- Vacuum applications

## Technical data

Flow rate	0.0015 - 9 ml/min (min. 10 µl/h *)
Smallest dosage volume	0.25µl
Displacement volume	1.5 µl
Differential pressure range	0 – 30 bar (435 psi)
Maximum inlet pressure	5 bar (73 psi)
Liquid temperature range	-5 ... +60 °C (-20 ... +150 °C *) +23 ... +140 °F (-4 ... +302 °F *)
Viscosity range	0.3 - 25,000 mPas
Precision CV	< 1% (Coefficient of variation CV)
Velocity range	1 - 6,000 rpm
Fluid connection	1/4"–28 UNF, frontal; optional: inlet 1/8" NPT internal thread, lateral; G1/8" lateral
Wetted parts	stainless steel 316L (1.4404, 1.4435), tungsten carbide Ni-based; shaft seal: graphite-reinforced PTFE, 316L static seals: FPM, optional: EPDM, FFPM
Motor	DC-servomotor, 24 V DC, 44 W
Controller	integrated 16-bit, microcontroller
Interface	0-10 V, RS-232, 1 digital input/output
Dimensions (L x W x H)	140 x 45 x 65 mm
Weight	approx. 780 g
Remarks	*depending on accessories, Customized solutions on request.

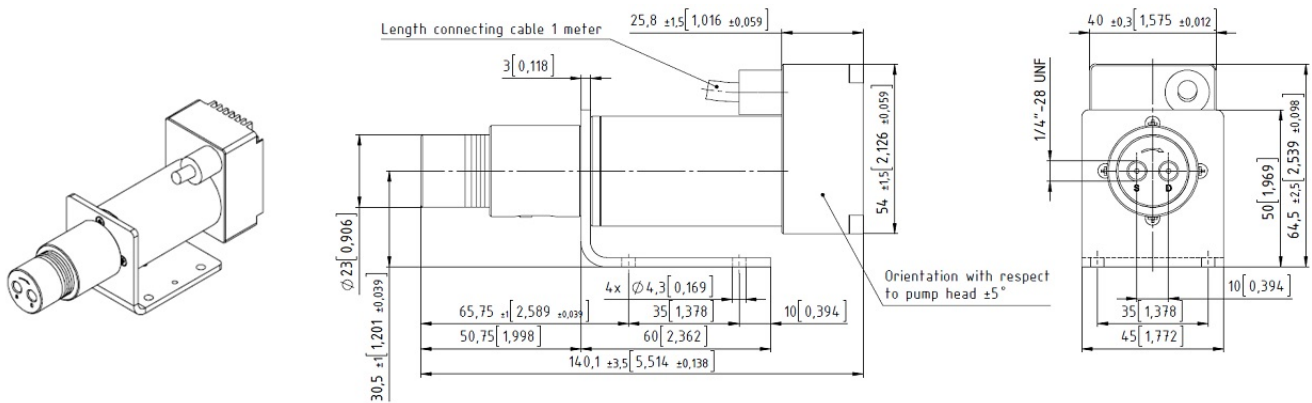
### Notice

Even if single parameters are within the indicated performance range of technical data, certain parameter combinations may not be achievable. Single parameters may exceed their indicated performance range under adequate circumstances. For detailed evaluation please contact HNP Mikrosysteme. Actual performance may vary. Specifications are subject to change without notice. This document is subject to change without notice.

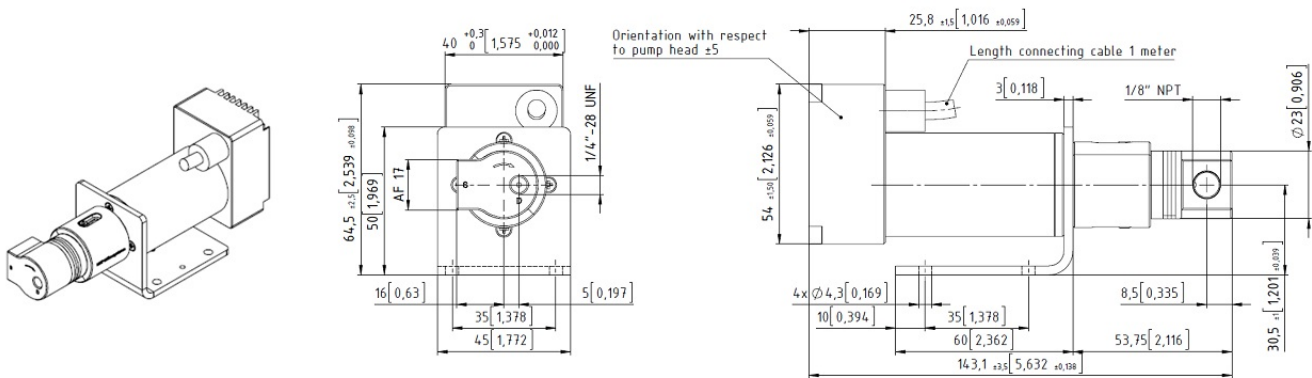
## Accessories

- Reduction gear
- Heat insulation module
- Double shell heating module
- mZR-Touch Control
- Reservoir Plastic
- Electrical heating module
- Terminal box S-G05

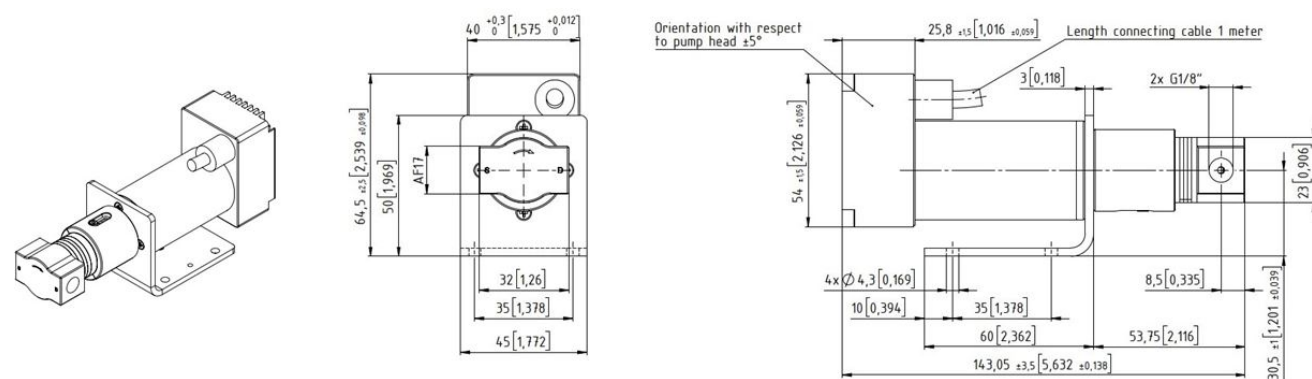
## Dimensions mZR-2505 F (Fluid connection 1/4"-28 UNF, frontal)

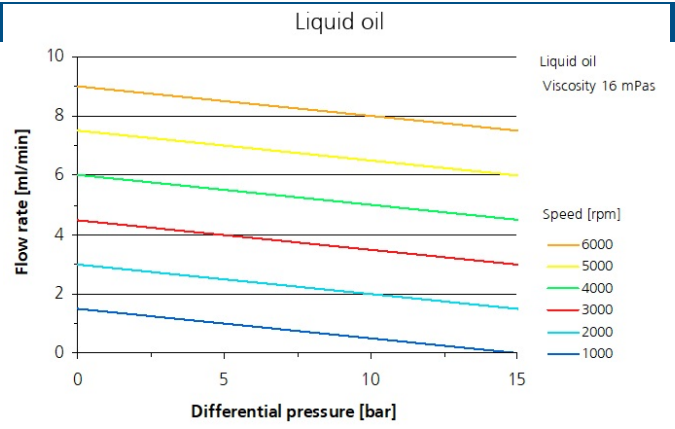
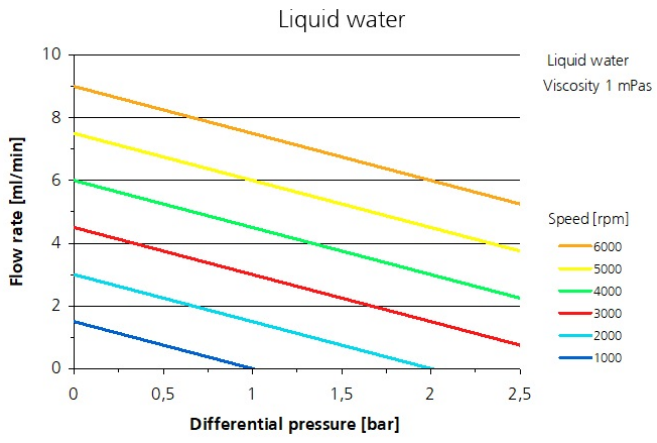


## Dimensions mZR-2505 S/F (Fluid connection 1/4"-28 UNF, frontal; inlet 1/8" NPT internal thread, lateral)



## Dimensions mZR-2505 S (Fluid connection G1/8" lateral)





## Patents and trademarks

Micro annular gear pumps (and housings) are protected by assigned patents: EP 1 354 135 B1; US 7,698,818 B2; DE 10 2011 001 041 B4; CN 103 348 141 B; US 10,012,220 B2; CN 103 732 921 B; US 9,404,492 B2; US 6,520,757 B1.

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