Product information

Filter series F-MI2 · Filters

Description

Filters are used in fluidic systems to protect sensitive components from damage due to contamination and particles. For the safe operation of micro annular gear pumps and their precision-machined rotors, the use of a 10 µm meshed filter is recommended. With compact filter units made out of corrosion-resistant materials, with high filtration performance and different mesh sizes, HNP Mikrosysteme offers suitable filter solutions for all of its pump series.

The filter series F-MI2 is available in three different configurations. The »inlet filter«, without an external housing, is directly immersed in the liquid. The »inline filters« are designed to be installed downstream in the feed line, i.e. directly before the pump. The maintenance-friendly »T-design« offers the advantage of changing the filter element without having to uninstall the filter from the feed line, and the option to open the bottom for releasing medium or emptying the filter. Also, it is possible to implement a sensor for filter monitoring. This allows to detect pending maintenance or cleaning of the filter as well as a closed supply line. In the »T-version« the sensor is directly adaptable, for straight filters it can be integrated by adding a separate mounting block. To avoid sedimentation and cross-contamination the filters have small dead volumes and are manufactured with smooth surfaces (Ra 0.8).

Advantages

- Corrosion-resistant materials: stainless steel 316L or alloy C22 and FPM, FFPM or EPDM
- Metal filter elements: without solder or adhesives
- High filtration performance and small size: pleated filter elements for low pressure drops even at high flow rates and viscosities
- Wide configuration variety: different body shapes and body materials, filter fineness and sealing materials
- User-friendly and economical: filter elements can be cleaned or replaced

Technical data

Type	Inlet filter Inline filter (straight, T-shape)
Liquid temperature range	Inlet filter: -20 ... +140 °C (-200 ... +275 °C) [-4 ... +284 °F (-328 ... +527 °F)] *** Inline filter: -10 ... +140 °C (-50 ... +275 °C) [+14 ... +284 °F (-58 ... +527 °F)] *
Differential pressure range	Inlet filter: - Inline filter: max. 20 bar [290 psi]
Operating pressure	Inlet filter: - Inline filter (straight): max. 200 bar [2900 psi] ** Inline filter (T-shape): max. 200 bar [2900 psi]
Seal materials	Inlet filter: - Inline filter: FPM, FFPM, EPDM
Materials	Inlet filter: stainless steel 316L; optional: alloy C22 with adapter (PEEK or PVDF) Inline filter (straight): stainless steel 316L Inline filter (T-shape): stainless steel 316L; optional: alloy C22
Internal volume	Inlet filter: - Inline filter (straight): 20 ml [1.22 in^3] Inline filter (T-shape): 26 - 30 ml [1.59 - 1.83 in^3] ***
Dimensions (Ø x H)	Inlet filter: Ø 20 x 63 ... 68.5 mm [Ø 0.787 x2.48 ... 2.697 in] *** Inline filter (straight): Ø 32 x 86 mm [Ø 1.26 x 3.386 in] Inline filter (T-shape): Ø 44 x 91 mm [Ø 1.732 x 3.56 in] (Servicing height for filter element exchange 95 mm [3.74 in])
Fluid connection	1/8" NPT internal thread
Filter fineness	10 µm; optional: 3 µm, 25 µm, 40 µm, 100 µm ***
Filter area	61 - 72 cm^2 [9.5 - 11.2 in^2] ****
Weight	Inlet filter: approx. 60 g [2.16 oz] Inline filter (straight): approx. 420 g [14.82 oz] Inline filter (T-shape): approx. 560 - 610 g [19.75 - 21.52 oz] ***
Remarks	* depending on seal material ** depending on operating temperature *** depending on material **** depending on filter fabric

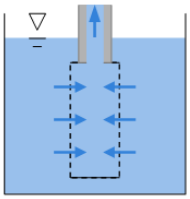
Notice
Even if single parameters are within the indicated performance range of technical data, certain parameter combinations may not be achievable. Single parameters may exceed their indicated performance range under adequate circumstances. For detailed evaluation please contact HNP Mikrosysteme. Actual performance may vary. Specifications are subject to change without notice. This document is subject to change without notice.

Accessories

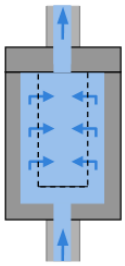
- Filter Monitoring
- Flange connection HYG

Functional principle

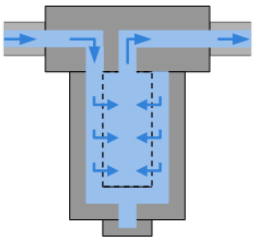
Inlet filter



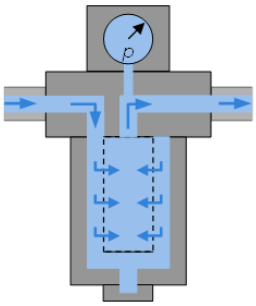
Inline filter F-MI2 (straight)



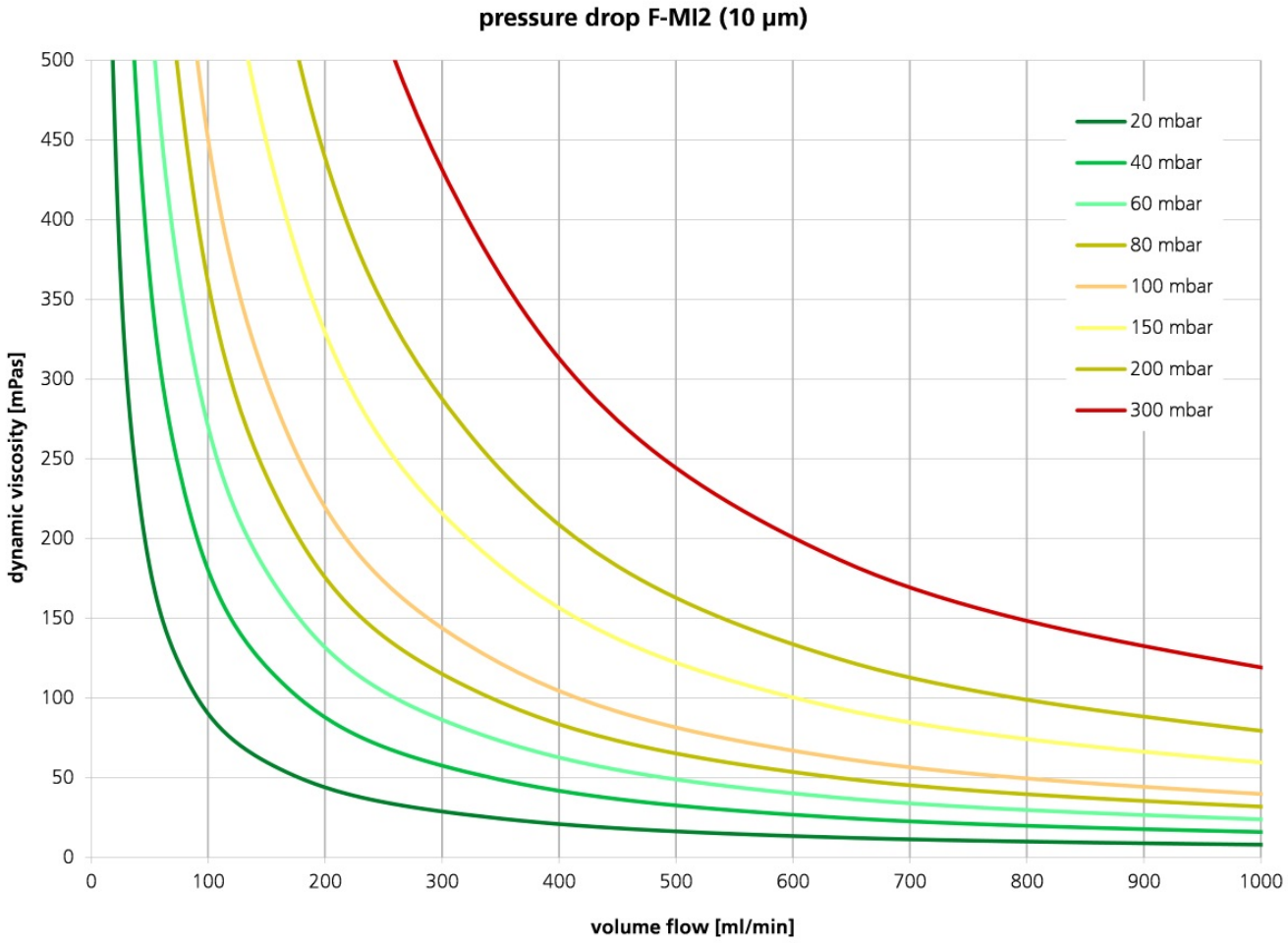
Inline filter F-MI2-T



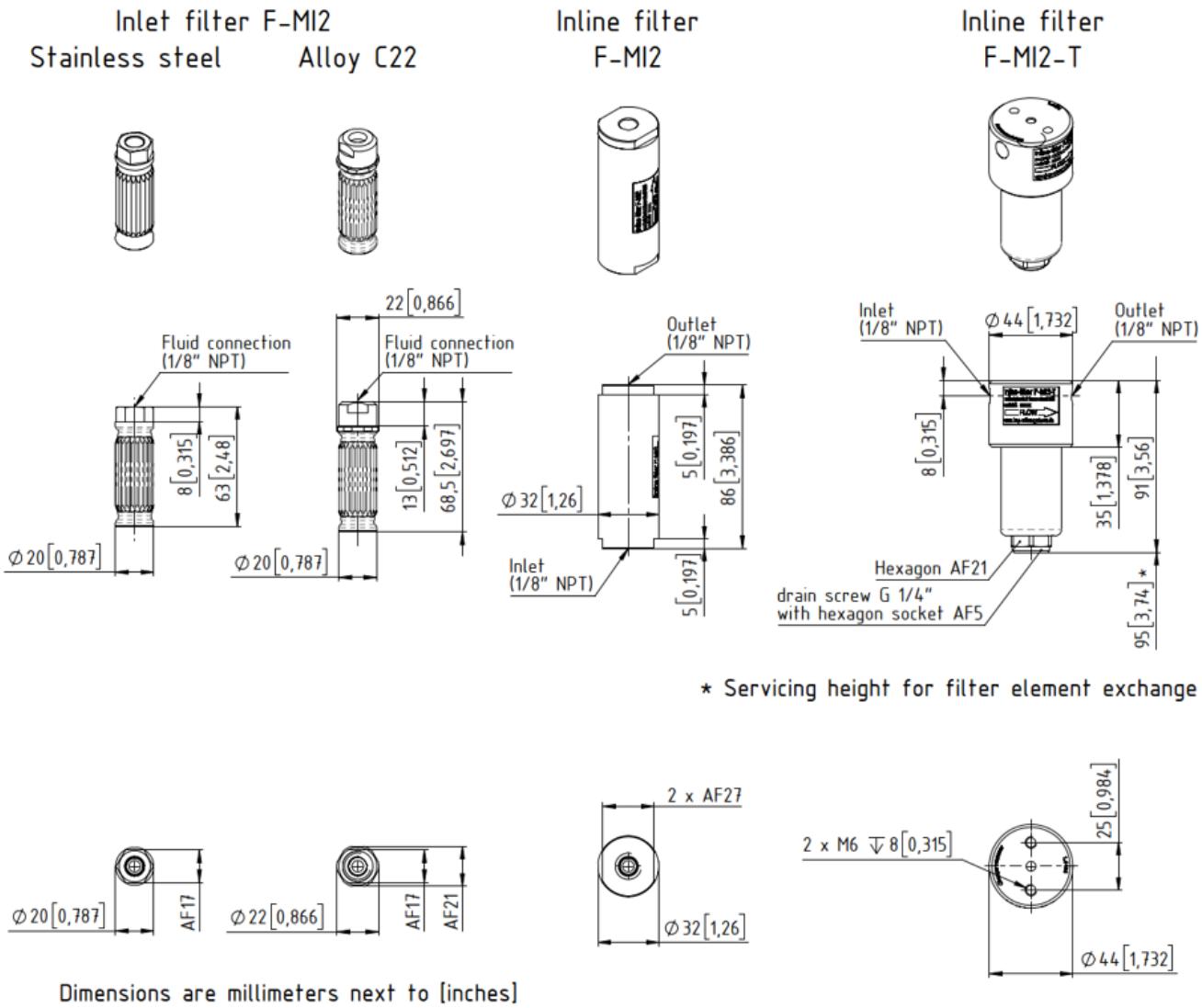
Inline filter F-MI2-T with filter monitoring



Characteristics



Dimensions



Accessories

- Electrical heating module
- Filter monitoring
- Mounting bracket (for Inline filter in T-shape)

Patents and trademarks

Our products are protected by the following national and international patents: DE 10 2018 129 631.2 B3; EP 3 884 162; CN 113 302 399 B; DE 10 2018 129 633.9 B3; EP 3 884 160; CN 113 272 553 B; DE 10 2018 129 634.7 B3; EP 3 884 527; DE 10 2018 129 635.5 B3; EP 3 762 165; DE 10146 793.1; EP 1 354 135 B1; US 7,698,818 B2; DE 10 2011 051 486 B4; EP 2 726 740 B1; US 9,404,492 B2; CN 103 732 921B; EP 2 640 977 B1; US 10,012,220 B2; CN 103 348 141 B; HK 1 185 648 B.
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