

Hermetic, chemically inert pump series
Micro annular gear pump mzs[®]-6355
 For mini plant and microreaction technology



- **High resistance to corrosion**
oxidizing and reducing media, acids and bases
- **Long service life**
wear-resistant ceramic components
- **Hermetically sealed**
magnetic coupling (NdFeB)
- **Compact, chemically inert pump head**
146 mm long, alloy C22, SiC, Al₂O₃ and ZrO₂ ceramics
- **Precision motor and user-friendly control**
dynamic DC-servomotor with encoder and microcontroller, RS-232 or CAN-Bus, analog, I/O
- **Precise dosage, low pulsation**
rotary micro annular gear technology, no valves

The mzs-6355 micro annular gear pump of the hermetic and chemically inert series is, considering its almost universal suitability for aggressive and corrosive media, a revolution in the pump technology. Its rotors and functional elements

being made of ceramics, the pump shows the highest chemical resistance and an outstanding resistance to wear. Thanks to the use of SiC (pressureless sintered silicon carbide) as bearing and shaft material, a

magnetic coupling, and case components made out of alloy C22 (DIN 2.4602), this pump will take up any challenge in the chemical industry applications.

Application fields

- Mini plant technology
- Microreaction technology

Technical data

Flow rate	0.024 – 144 ml/min
Smallest dosage volume	15 µl
Displacement volume	24 µl
Max. system pressure	80 bar (1160 psi) (inlet pressure+differential pressure)
Differential pressure range	0 – 15 bar (217 psi)
Operating temperature range	-5 ... +60 °C (-20 ... +150 °C *)
Viscosity range	0.3 – 1000 mPas
Dosage precision	< 1 % Coefficient of variation CV
Pulsation	< 1,5 %
Speed	1 – 6000 rpm
Fluid connection	1/8" NPT internal thread, lateral
Wetted parts	Pump case alloy C22 (2.4602), optional: stainless steel 316L; seals FFKM (Kalrez [®] Spectrum [™] 6375), optional: FPM, EPDM; shaft/bearing sintered silicon carbide (SiC); bearing and wetted functional parts Al ₂ O ₃ ceramics; rotors partially stabilized ZrO ₂ , optional: tungsten carbide Ni-based
Electrical interface	8-pole connector NdFeB magnetic coupling
Drive and control	DC-servomotor, 24 V DC, 44 W, with microcontroller
Interface	0–10 V, 0 (4) –20 mA, RS-232, 1 digital input/output, optional: CAN-Bus
Measurements (L x B x H)	146 x 70 x 72 mm
Weight	approx. 1650 g

Customized version on request.

* Additional modules / depending on operating parameters

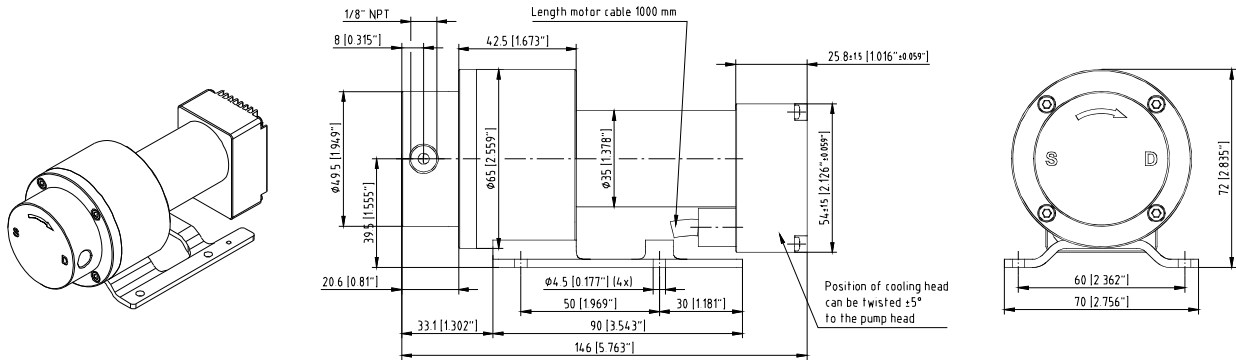
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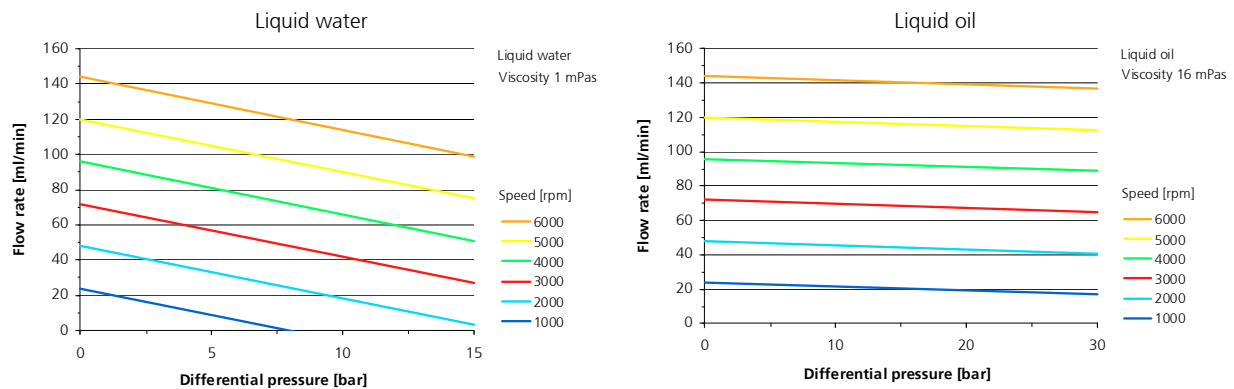
e-mail info@hnp-mikrosysteme.de
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Measurements

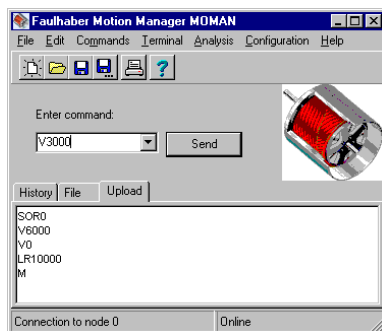


Subject to technical changes.

Flow charts



Control and software



- speed and position control for continuous and discrete dispensing tasks
- RS-232 connection interface to PC or SPC, optional CANopen
- analog input 0-10 V, 0 (4)-20 mA
- monitoring of voltage, temperature and power supply to the motor
- terminal box with potentiometer for speed control, 9-pole interface plug, CE-conform
- EEPROM program memory
- simple ASCII command language for parameter setting (speed profile) and programming of the motor
- programming with Windows® software »Motion Manager«
- online dynamic drive analysis
- power supply with a plug socket according to DIN45323 or a terminal screw
- simultaneous operation of up to 255 pumps via RS-232 with additional multiplexer modules

Item number

13 04 03 01

13 04 02 01

13 04 01 01

pump mzr-6355-cy with lateral fluid connectors 1/8" NPT, pump case alloy C22, bearing and functional parts Al_2O_3 , rotors partially stabilized ZrO_2 , integrated microcontroller

pump mzr-6355-cs with lateral fluid connectors 1/8" NPT pump case stainless steel 316L, bearing and funct. parts Al_2O_3 , rotors partially stabilized ZrO_2 , integrated microcontroller

pump mzr-6355-hs with lateral fluid connectors 1/8" NPT, pump case stainless steel 316L, bearing, funct. parts and rotors tungsten carbide Ni-based, integrated microcontr.

Optional equipment

Liquid supply accessories
Heat insulation module
Multiplexer module

threaded fluid connectors, tubes, filters etc.
enables to keep the temperature of the liquid at up to 150 °C
simultaneous operation of up to 255 pumps with a common RS-232 interface

Micro annular gear pumps (and housings) are protected by assigned patents: DE 198 43 161 C2, EP 1115979 B1, US 6,520,757 B1, EP 852674 B1, US 6,179,596 B1, EP 1354135, US 7,698,818 B2. Patents pending: EP 1807546, DE 10 2009 020 942.5-24, DE 10 2011 001 041.6. In the US, Europe and Japan additional patents are pending. mzr®, MoDoS®, μ -Clamp® are registered German trademarks of HNP Mikrosysteme GmbH. Kalrez® Spectrum™ is a registered trademark of DuPont.